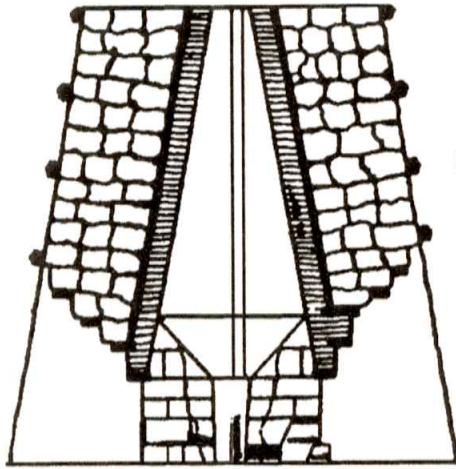


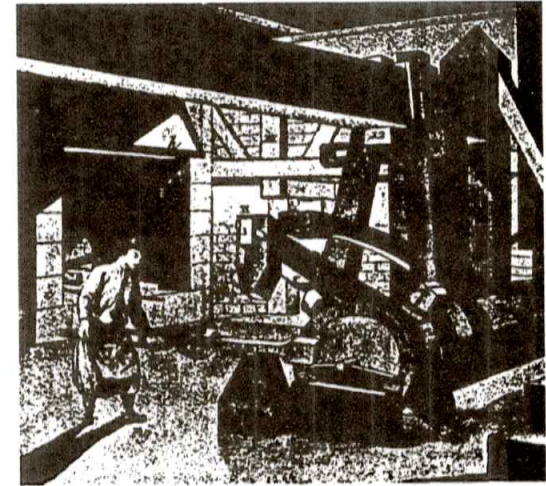
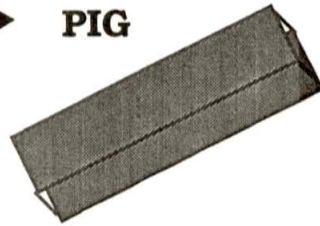
THE LIFE CYCLE OF CHARCOAL IRON



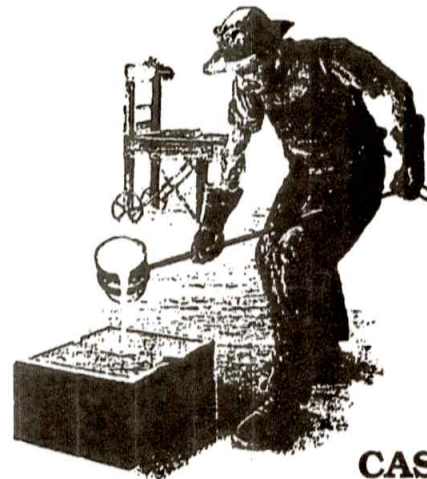
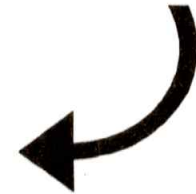
FURNACE



PIG



FORGE



CASTING or MOLDING



HOUSEHOLD